



AEM Fuel Pump 400 LPH* High Flow

P/N 50-1005

**THIS PRODUCT IS LEGAL IN CALIFORNIA FOR RACING VEHICLES ONLY
AND SHOULD NEVER BE USED ON PUBLIC HIGHWAYS.**

WARNING:



Due to the fact that this installation deals with your fuel system this installation is not for the mechanically challenged! If you are not mechanically inclined or do not understand the procedure please do not attempt the installation. Refer the installation to a reputable mechanic.

**Tested at 40 psi with AEM fuel pressure regulator (PN: 25-302) and .250" orifice installed @ 13.5 VDC.*

AEM Performance Electronics
AEM Performance Electronics, 2205 126th Street Unit A, Hawthorne, CA 90250
Phone: (310) 484-2322 Fax: (310) 484-0152
<http://www.aemelectronics.com>
Instruction Part Number: 10-1005
Document Build 9/8/2019

CAUTION!

Installation of the AEM Fuel Pump requires handling of Volatile Fuel. Work in a well-ventilated area. Be sure to have a fire extinguisher rated for combustible liquid within easy reach. Extinguish all open flames, prohibit smoking, and eliminate all sources of static electricity or any other source of ignition BEFORE proceeding with the installation. Wear protective clothing, goggles, and gloves rated for fuel. This AEM Fuel pump is ONLY compatible with gasoline. The AEM 400 LPH High Flow Fuel Pump is designed to be externally mounted. Ensure that the wiring to the pump is rated for at least 25 amps and the insulation is rated for automotive use. Use a fused circuit for the pump with a fuse rated at 25 amps.

Kit Contents

Quantity	Description
1	400 LPH High Flow Fuel Pump
2	Electrical Ring Terminals
2	Terminal post nuts and lock washers
2	Terminal post boots
1	Instructions

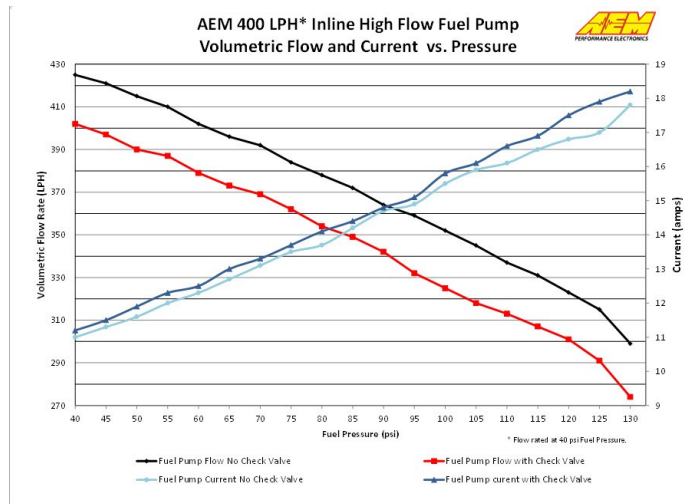
Optional Accessories

- -10 Inlet port Fitting AEM PN: 50-200-10
- -10 Inlet Filter AEM PN: 50-200-11
- -6 Discharge Fitting AEM PN: 50-200-06
- -6 to -8 Discharge with Check Valve AEM PN: 50-200-08
- -6 to -8 Discharge AEM PN: 50-200-86

This fuel pump is intended for electronic fuel injection systems only. It is not suitable for carbureted engines. The AEM 400 LPH High Flow Fuel Pump designed to be used externally. A pre-filter rated at 100 microns **MUST** be used. Failure to use a suitable pre filter will result in premature failure of the pump.

Flow and Test Information

Every AEM fuel pump is flow tested before it leaves the factory to ensure that it flows nominal 400 LPH @ 40 PSI.* The flow chart presented below is the result of flow testing 20 fuel pumps, eliminating the highest and lowest flowing samples and averaging the balance of the flow data. The data presented is flow in pounds per hour (LPH) at various fuel pressure levels. Note that actual flow will be different at the engine because of losses through the balance of the fuel delivery system.



Hose and Routing Installation

IMPROPER FUEL HOSE ROUTING AND INSTALLATION DRAMATICALLY INCREASES THE RISK OF FIRE. BE SURE TO FOLLOW THE FOLLOWING GUIDELINES:

- It is important to ensure that the hoses or lines for the fuel delivery system are clean, not kinked, do not pass hot exhaust components and are terminated correctly. Inadequate fuel delivery often is the cause of calibration errors that may be detrimental to engine life.
- NEVER route fuel hoses through the interior of a car.
- Whenever possible, use a delivery tube to make the connection from the pump discharge to the filter in the front of the car.

- The lines should be rated to withstand at least twice the maximum pressure of the EFI system. In the case of the AEM 400 LPH High Flow Pump, minimum burst pressure should be no less than 250 PSI
- When routing fuel lines, it is imperative that they are protected from road hazards and the exhaust system heat. The fuel line should NEVER be routed near battery cables. Use clamps to secure AN hose every 15 inches, or 24 inches if a rigid tube is used.
- Use the following table will help you determine which hose size is correct for your application. These sizes are based on a nominal fuel pressure of 43 psi.

Fuel Delivery Hose Sizes Gasoline Powered Engines

Up to 499 HP .344" hose -6AN
 500 - 799 HP .437" hose -8 AN
 900 – 1100 HP .562" hose -10 AN

Note that this table should be used for typical passenger car applications. For custom applications the hose run length and complexity of the hose routing will affect fuel delivery. To determine the capability of the fuel delivery system, measure the output of the system by activating the pump with the vehicle operating voltage and measure the volume of fuel delivered in 15 seconds. Multiply the delivered value by 4 then by 60 to get volume/hr.

Electrical Requirements

The supply voltage will affect the fuel delivery of the AEM Fuel Pump. The typical electrical system on modern cars is between 13.2 – 14.2 volts. Although the AEM fuel pump will run at lower voltages the flow will be lower. **Ensure the voltage is 13.5V at the pump.** The current requirement is minimum 25 amps. The correct wire size will be determined by the length of wire, the wire type and the resistance of any terminals, splices or solder joints in the electrical or ground supply. The ground is equally important and the preferred ground is to route the ground wire to a star ground source that is directly attached to the battery negative post. The **minimum wire gauge** is 12ga. TXL wire. Twelve feet (12') of TOTAL CIRCUIT length (power & ground) 12 ga. is required and Twenty feet (20') 10 ga. is required.

Before wiring the pump to the electrical system make sure the polarity is correct. Connecting the pump with reverse polarity will damage the pump and will void the warranty.

Before wiring the pump to the electrical system make sure the polarity is correct. Connecting the pump with reverse polarity will damage the pump and is not covered under warranty.

Installation

Post Installation Inspection

BEFORE starting the engine, ensure there are no leaks at any point in the fuel system. This pump is capable of generating up to 125 PSI fuel pressure so excellent fuel system integrity is required. Check every connection point visually and mechanically. While the system is powered up, move fuel hoses to ensure all fittings are seated correctly.

Warranty

AEM Performance Electronics warrants to the consumer that all AEM ELECTRONICS products will be free from defects in material and workmanship for a period of twelve months from date of the original purchase. Products that fail within this 12-month warranty period will be repaired or replaced when determined by AEM that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement, at AEM's discretion, of the AEM Electronics part. In no event shall this warranty exceed the original purchase price of the AEM ELECTRONICS part nor shall AEM ELECTRONICS be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product.

Warranty claims to AEM ELECTRONICS must be transportation prepaid and accompanied by dated proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. All implied warranties shall be limited in duration to the said 12-month warranty period. Improper use or installation, accident, abuse, unauthorized repairs or alterations voids this warranty.

AEM ELECTRONICS disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM ELECTRONICS.

Warranty returns will only be accepted by AEM ELECTRONICS when accompanied by a valid Return Merchandise Authorization (RMA) number. Product must be received by AEM ELECTRONICS within 30 days of the date the RMA is issued.

Please note that before AEM ELECTRONICS can issue an RMA for any electronic product, it is first necessary for the installer or end user to contact the tech line at 1-800-423-0046 to discuss the problem. Most issues can be resolved over the phone. Under no circumstances should a system be returned, or an RMA requested before the above process transpires. AEM ELECTRONICS will not be responsible for products that are installed incorrectly, installed in a non-approved application, misused, or tampered with.

Fuel Pumps installed with incorrect polarity (+&- wires crossed) will not be warranted. Proper fuel filtration before and after the fuel pump are

essential to fuel pump life. Any pump returned with contamination will not be warranted.

Any AEM ELECTRONICS product, excluding discontinued products, can be returned for repair if it is out of the warranty period. There is a minimum charge for inspection and diagnosis of AEM ELECTRONICS parts which are out of warranty. Parts used in the repair of AEM ELECTRONICS electronic components will be extra. AEM ELECTRONICS will provide an estimate of repairs and must receive written or electronic authorization before repairs are made to the product.

Need additional help?

Contact the AEM Performance Electronics tech department at 1-800-423-0046 or email us at tech@aemelectronics.com.